**Spiral Selection Guide**

**Latching (Interlocking)**

<table>
<thead>
<tr>
<th>Left Rotation Spiral LPL</th>
<th>Right Rotation Spiral LPR</th>
</tr>
</thead>
<tbody>
<tr>
<td>Conveyor Fabric Extremity</td>
<td>Spiral Side Link</td>
</tr>
<tr>
<td>Side View</td>
<td>Under View</td>
</tr>
</tbody>
</table>

**Standard**

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<tr>
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<th>Right Rotation Spiral SPR</th>
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**Specifications**

<table>
<thead>
<tr>
<th>Type of Spiral</th>
<th>Material</th>
<th>Rotation</th>
<th>Monofilament Diameter (mm)</th>
<th>Spiral Dimensions</th>
<th>Number of pitch</th>
</tr>
</thead>
<tbody>
<tr>
<td>S = Standard (Without Latching System)</td>
<td>P = Polyester</td>
<td>R = Right</td>
<td>0.5</td>
<td>5.0X2.3</td>
<td>69</td>
</tr>
<tr>
<td>L = Latching (Interlocking System)</td>
<td>K = Peek</td>
<td>L = Left</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Spiral dimensions**

Width x Thickness (mm)

**Number of pitch of the spiral / 100 mm**

**Examples:**

- 0.40 mm White, blue or Red
- 0.45 mm White or Red
- 0.50 mm White, blue or Red
- 0.60 mm White, blue or Red
- 0.70 mm White, blue or Red
- 0.80 mm White, blue or Red
- 0.90 mm White or Red

**Pulp & Paper (Hydrolysis Resistance)**

- Round monofilament diameter: 0.35 X 0.70 mm, 0.42 X 0.80 mm, 0.57 X 0.88 mm
- Flat monofilament dimensions: Red, Blue, White

**Food & Regular conveyors**

- Round monofilament diameter: 0.50 mm White, 0.70 mm White or Black, 0.90 mm White or Black

**Note:** Spirals are held conveyor fabric extremity up and spiral side link down (as in the pictures) in order to determine left and right rotation.

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Pintle Wires, Seaming Spirals & other Conveyor Belt Accessories

*We go the extra distance for you*

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