

# Usage of Pre-coated Spiral Lace

**The Pre-coating adhesive is suitable for use with PU, PVC, Rubber, Felt, Urethane, Polyester, Nylon and other types of Plastic.**

- 1)** Remove a length of pre-coated spiral lace from the Lippert dispenser box and cut the length needed.
- 2)** Rewind the remaining portion back into the dispenser to protect it from dust and other contaminants.
- 3)** Set the webbing part of the coated spiral lace between the layers of the belt for vulcanization.
- 4)** The pre-coated spiral lace has an adhesive which is activated when heated above 90C (194F). Vulcanization settings vary depending on the substrates. We suggest vulcanization at 110C (230F) with 10psi for 3min. Vulcanization temperatures can never exceed 180C (356F).
- 5)** For best results and de-lamination strength this should be followed by an extended cooling period of 3 to 4 days.

**Pre-coated spiral lace products should not be used in belt service temperatures exceeding 120C (248F).**



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