

# Usage of TWISTER



## Spiral Lace

**TWISTER Spiral Lace is stronger and more flexible. It has been specifically designed to be used in situations of high torsion, tension and abrasion such as applications running over 45° rollers. We suggest the following installation method:**

- 1)** Remove a length of TWISTER spiral lace from the Lippert dispenser box and cut the length needed.
- 2)** Rewind the remaining portion back into the dispenser to protect it from dust and other contaminants.
- 3)** Set the webbing part of the spiral lace between the layers of the belt for vulcanization.
- 4)** We suggest vulcanization with a 0.051”-0.052” (1.31mm – 1.35mm) stainless steel wire in the seam to protect its form.
- 5)** For optimum results the seam should be pinned with a very tight pintle. We suggest our 0.054” (1.37mm) Nylon WN-125 reduced connection pintle inserted with our pintle lubricant.

**Nylon pintles should not be used for applications involving food or high heat. Talk to one of our representatives about your application for pintle suggestions.**



Pintle Wires, Seaming Spirals & other Conveyor Belt Accessories

**We go the extra distance for you**



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